



SINO GOOKII TECH CO.,LTD.

相同轮毂只扫描一次的方法

The Same Wheel Hub Using The Same Scan Data

注意：必须保证轮毂形状，高度完全一致才能使用此功能。部分车辆前后轮毂不一样，请确认好再使用此功能。

Please note that only when the shape and size of the wheel hub are exactly the same can this function be used. The wheel hubs of the front and back of some vehicles are different, please confirm well before using this function.

操作流程

Operating Procedures

1. 加工完第 1 个轮毂后不能退出加工界面;

Please don't exit the processing interface after processing the first wheel hub.

2. 把第 2 个轮毂装好;

Install the second wheel hub;

3. 起点位置贴上胶带;

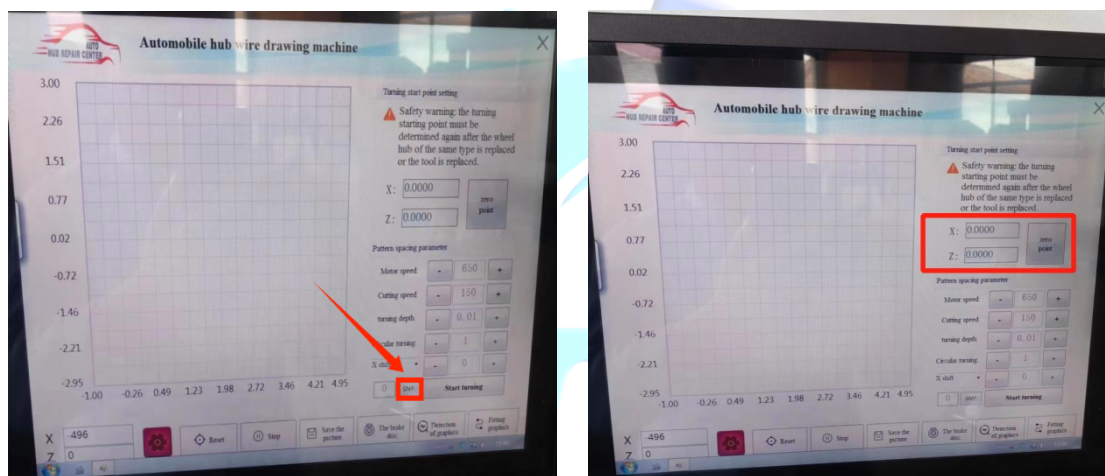
Tape the starting position;

4. 找到循环车削按钮（Start turning）左侧的 SNY 按钮，点击一下。

刀尖会自动回到和第 1 个轮毂开始加工时相同的位置。如果车刀回的

SINO GOOKII TECH CO.,LTD.

位置是准确的。刀尖也没有扎到胶带里面去。就正常操作开始车削；
Find the “SNY” button at the left of the “Start turning” button and click it (As shown in the left picture below). The tool tip will automatically return to the same position as when the machining of the first wheel hub was started. If the turning tool back position is correct. The tool tip didn't dig into the tape either. Then start turning with normal operation.



5. 如果刀尖扎到胶带里面。就需要人工用脉冲手轮后退 Z 轴到刀尖刚刚碰到胶带，然后点击电脑右上角的起点确认（zero point）按钮。左侧 X 轴 Z 轴坐标归零。然后正常操作开始车削。

If the tool tip sticks into the tape. It is necessary to manually use the pulse handwheel to back the Z axis until the tool tip just touches the tape, and then click the “zero point” button on the upper right corner of the computer (As shown in the right picture above). The coordinates of the left X-axis and Z-axis are reset to zero. Then start turning with normal operation.